



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5371-2

Job Sheet 177724



Part No: D5371-2

Job Qty: 6 ea

Part Name: Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 8/30/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEET 2 IPP REV.A NEW ISSUE JFS 15/12/14 VERIFIED BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		8/30/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	6 pcs		8/30/18	0.00	0.00	Bandsaw1		
110	CNC Vertical Machining	6 pcs		8/30/18	0.00	6.01	HAAS 5 Axis		
120	QC	6 pcs		8/30/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs		8/30/18	0.00	0.00	QC8 Machining-4		
140	HandFinish	6 pcs		8/30/18	0.00	0.60	HandFinish1		
150	Powdercoat	6 pcs		8/30/18	0.00	0.18	Powdercoat11		
155	QC	6 pcs		8/30/18	0.00	0.00	QC3		
180	Packaging	6 pcs		8/30/18	0.00	0.00	Packaging3-2		
190	QC21-SA	6 Ea		8/30/18	0.00	0.00	QC21		

Part Op 100 - Cut-Blanks at 3.250"
Descriptions: 110 - 1-Machine as per folio FB446
150 - START TIME: 11:00am TO 11:30pm 3204

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9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X06.000	6061T6 Bar 1.00 X 6.00	1.6260 ft (.271 ea)	90-Start up Operation	5097 210

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X06.000	2	33	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 10:34 AM Dart.Gagnon.Michelle



Container No: S097211



Part: D5371-2

Job No: 177724

Serial No/Batch: S097211

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/29/18

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